



Generation of gene-engineered T cells

T cell transduction process

Application

Fully automated labelling, enrichment, activation, transduction and expansion of human T cells from patient material for production of gene-engineered T cells.

This application sheet gives an overview of the specifications and material to perform the T cell transduction (TCT) process. Furthermore, it provides an overview of the setup for the tubing set, general workflow and performance data.

Specifications

Process name:	T cell transduction process
Selection capacity:	up to 3×10^9 cells
Sample volume for selection:	50–280 mL
TransAct™ stimulation capacity:	1×10^8 cells (0.2 – 2×10^8)
Expansion capacity:	maximum 2×10^7 cells/mL
Final product elution volume:	100 mL
Process time:	8–14 days

Materials required*:

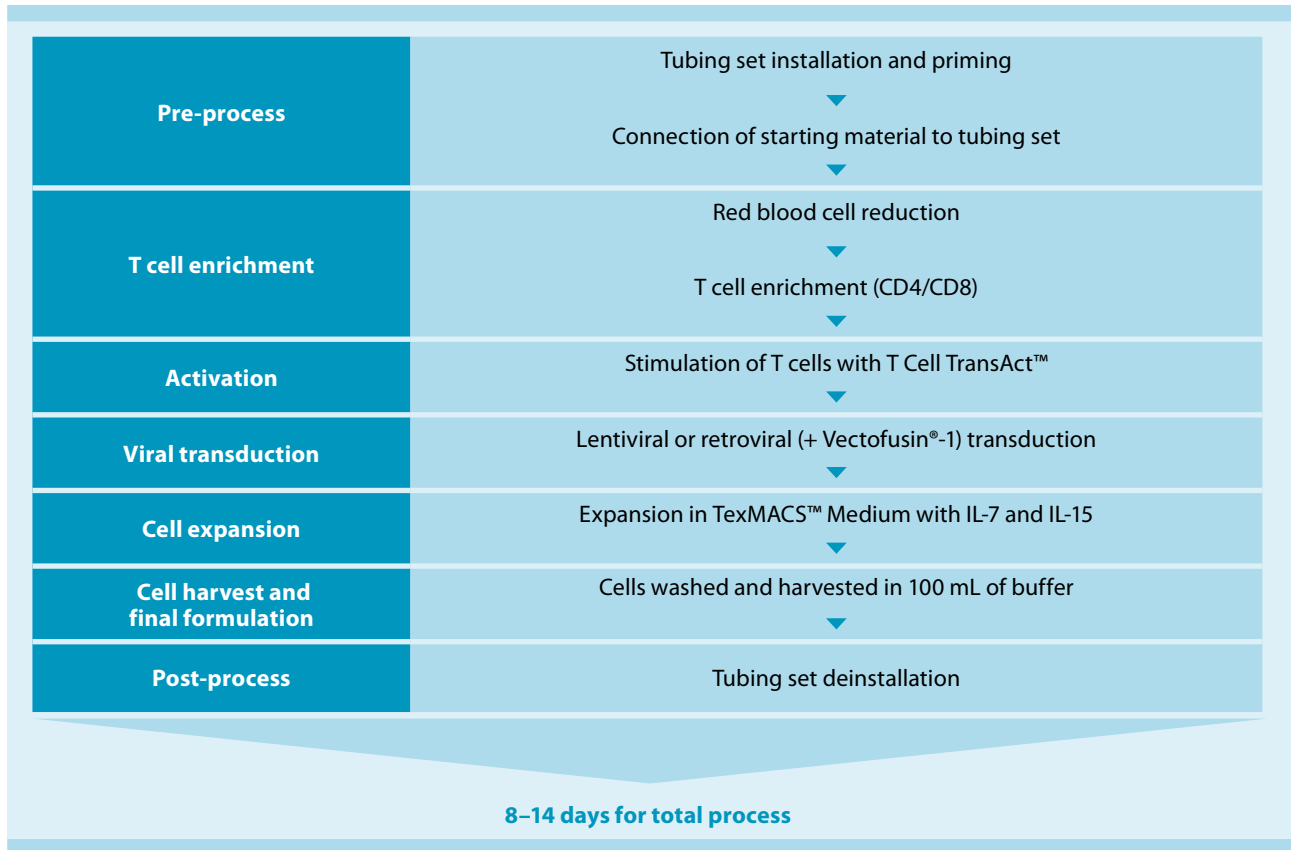
Consumables	Amount required
CliniMACS Prodigy®	1 piece
CliniMACS Prodigy TS 520	1 set
CliniMACS® PBS/EDTA Buffer	1 bag
TexMACS™ GMP Medium	3×2 L bags
CliniMACS CD4 Reagent	1 vial
CliniMACS CD8 Reagent	1 vial
MACS® GMP T Cell TransAct	1 vial
MACS GMP Recombinant Human IL-7	3 vials
MACS GMP Recombinant Human IL-15	3 vials

Additional materials	Amount required
Triple sampling adaptor	1 piece
Transfer bag 150 mL	1 bag
Luer/Spike Interconnector	1 piece
MACS GMP Vectofusin-1*	1 vial
Transfer bag 1000 mL	1 bag

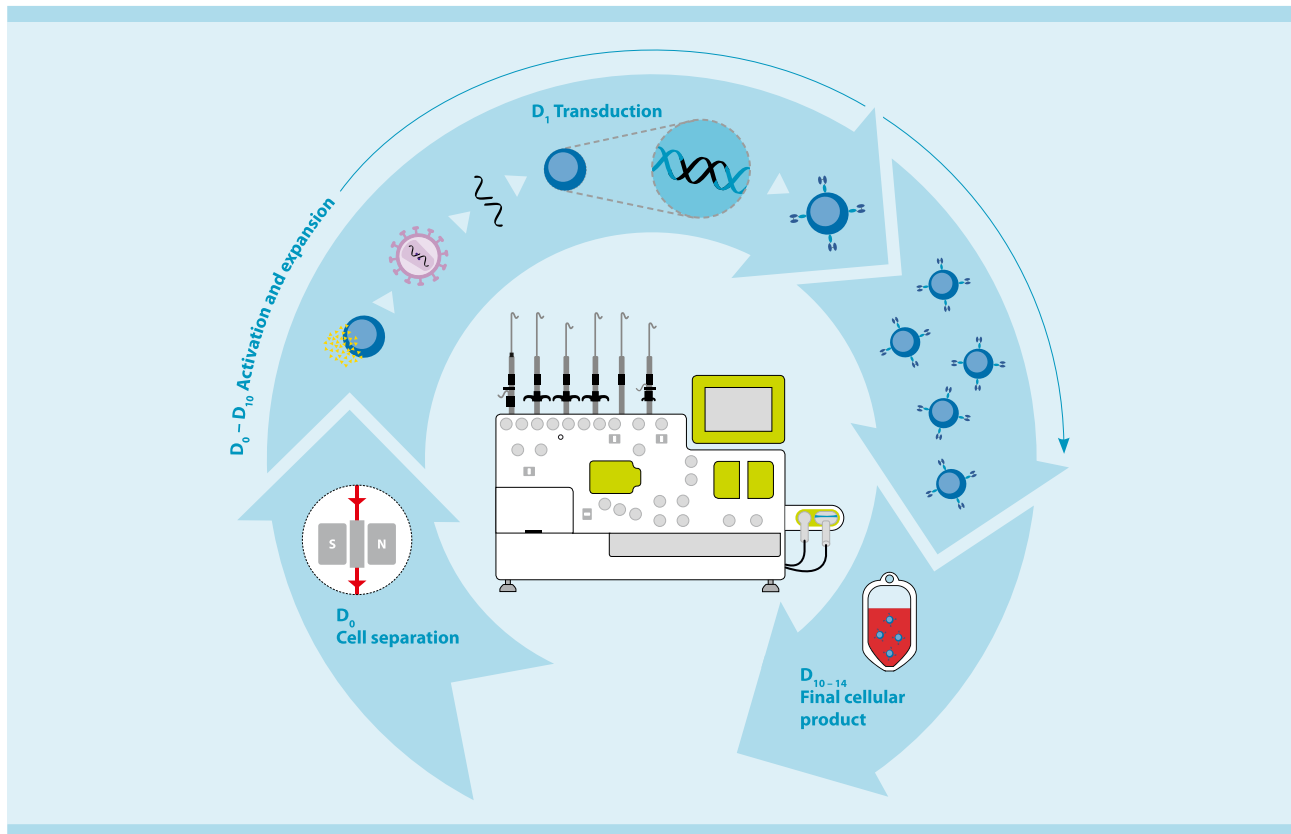
Additional equipment and materials
Sterile docking device
Cell counter
Flow cytometer
Syringes and hypodermic needles
Human serum albumin
Final formulation buffer
Human AB serum

*Please discuss your specific requirements with your Miltenyi Biotec representative.

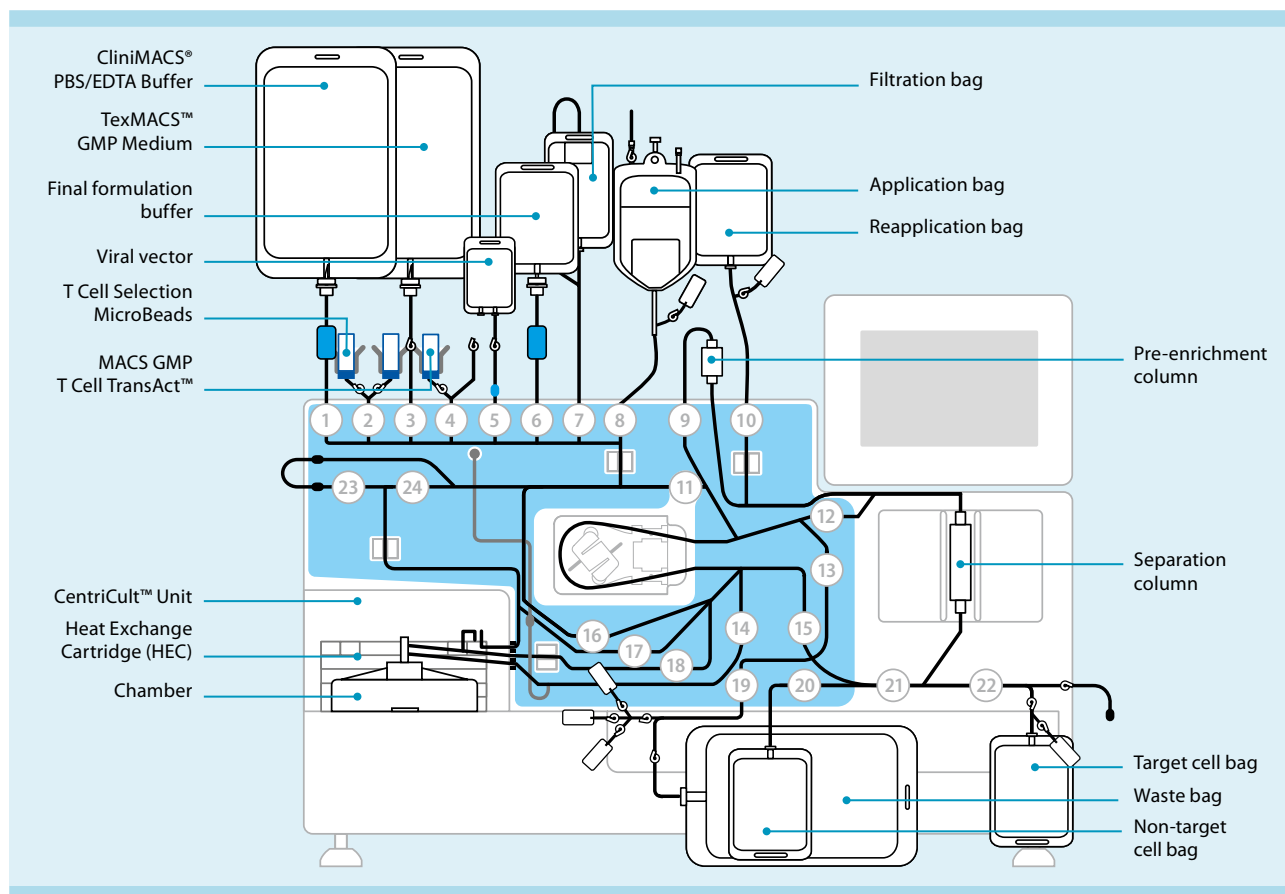
Process overview



Principle of the T cell transduction process on the CliniMACS Prodigy®



CliniMACS Prodigy® TS 520 setup



Performance data

	Starting product CD4 ⁺ and CD8 ⁺ T cells (%)	Isolated CD4 ⁺ and CD8 ⁺ T cells (%)	Final product			
			CD4 ⁺ and CD8 ⁺ T cells (%)	CAR ⁺ T cells (%)	Viability (%)	CAR ⁺ T cell number ($\times 10^9$)
Performance data of healthy donor or patient derived material						
Healthy (n=9)	72% \pm 11%	83% \pm 9%	91% \pm 5%	34% \pm 12%	90% \pm 4%	1.4 \pm 0.7
Patient (n=5)	23% \pm 21%	55% \pm 9%	88% \pm 7%	36% \pm 18%	88% \pm 7%	1.0 \pm 0.4
Performance data of healthy donor with or without human AB serum (3%) for culture						
With (n=8)	58% \pm 17%	82% \pm 14%	92% \pm 3%	36% \pm 9%	93% \pm 3%	1.6 \pm 0.3
Without (n=8)	60% \pm 15%	87% \pm 7%	94% \pm 6%	43% \pm 12%	93% \pm 3%	2.9 \pm 1.3

References

1. Lock, D. and Mockel-Tenbrinck, T. *et al.* (2017) Human Gene Therapy 28(10): 914–925.
2. Mock, U. *et al.* (2016) Cytotherapy 18(8): 1002–11.



Miltenyi Biotec

Miltenyi Biotec B.V. & Co. KG

Friedrich-Ebert-Straße 68
51429 Bergisch Gladbach
Germany
Phone +49 2204 8306-0
Fax +49 2204 85197
macsde@miltenyi.com

Miltenyi Biotec Inc.

2303 Lindbergh Street
Auburn, CA 95602-9562, USA
Phone 800 FOR MACS
Phone +1 530 888 8871
Fax +1 877 591 1060
macsus@miltenyi.com

Miltenyi Biotec

Australia Pty. Ltd.
Phone +61 2 8877 7400
macsau@miltenyi.com

Miltenyi Biotec B.V.

(Benelux)
macsnl@miltenyi.com

Customer service

The Netherlands
Phone 0800 4020120

Customer service Belgium

Phone 0800 94016

Customer service Luxembourg

Phone 800 24971

Miltenyi Biotec Technology & Trading (Shanghai) Co., Ltd.

(P.R. China)
Phone +86 21 6235 1005
macscn@miltenyi.com

Miltenyi Biotec SAS (France)

Phone +33 1 56 98 16 16
macsfr@miltenyi.com

Miltenyi Biotec S.r.l. (Italy)

Phone +39 051 6 460 411
macsit@miltenyi.com

Miltenyi Biotec K.K. (Japan)

Phone +81 3 5646 8910
macsjp@miltenyi.com



www.cytogenics.com.br

Miltenyi Biotec Norden AB

(Nordics and Baltics)

macsse@miltenyi.com

Customer service Sweden

Phone 0200 111 800

Customer service Denmark

Phone 80 20 30 10

Customer service

Norway, Finland, Iceland,

and Baltic countries
Phone +46 46 280 72 80

Miltenyi Biotec Asia Pacific

Pte Ltd (Singapore)

Phone +65 6238 8183

macssg@miltenyi.com

Miltenyi Biotec Korea Co., Ltd.

(South Korea)

Phone +82 2 555 1988

macskr@miltenyi.com

Miltenyi Biotec S.L. (Spain)

Phone +34 91 512 12 90

macses@miltenyi.com

Miltenyi Biotec Swiss AG

(Switzerland)

Phone +41 32 623 08 47

macsch@miltenyi.com

Miltenyi Biotec Ltd. (UK)

Phone +44 1483 799 800

macsuk@miltenyi.com

www.miltenyibiotec.com

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